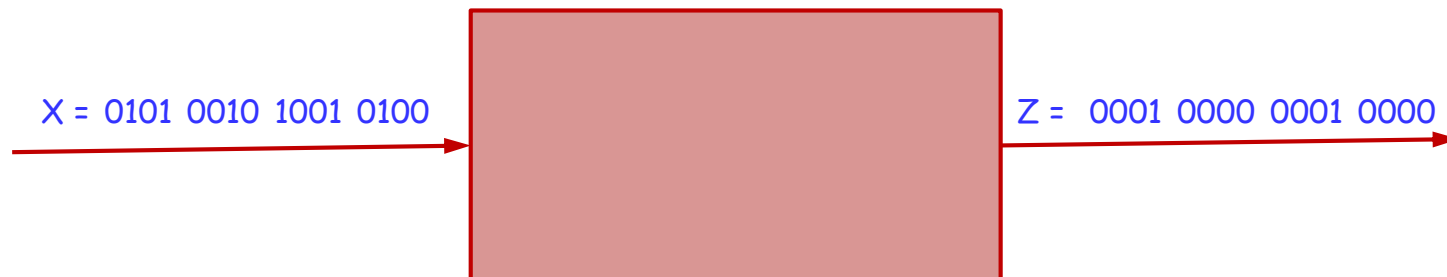


Objective: Eliminate redundant states

- ✓ Reduce the number of states in the state table to the minimum.
 - Remove redundant states
 - Use don't cares effectively
- ✓ Reduction to the minimum number of states reduces
 - The number of F/Fs needed
 - Reduces the number of next states that has to be generated \Rightarrow Reduced logic.

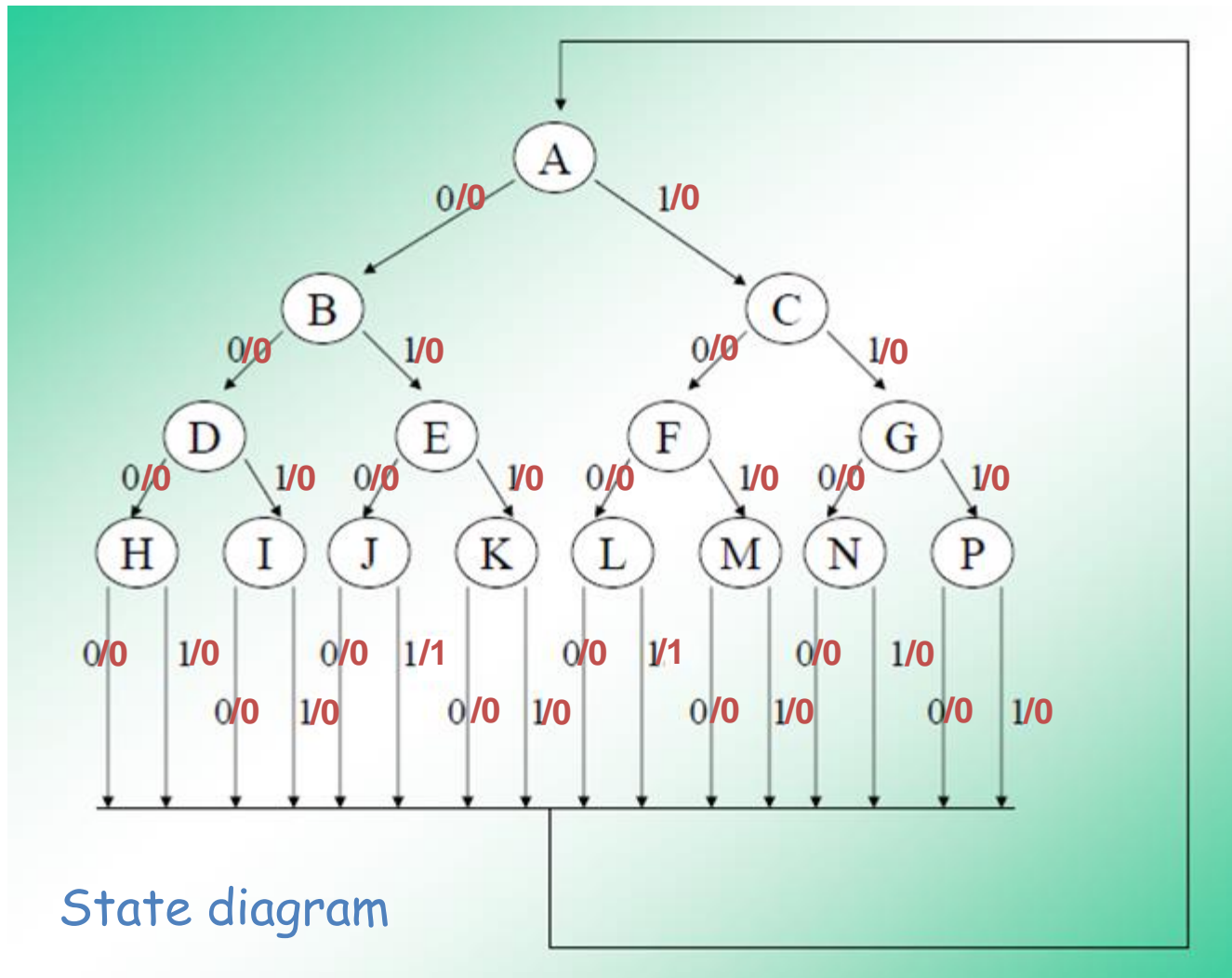
An example circuit

- ✓ A sequential circuit has one input X and one output Z .
- ✓ The circuit looks at the groups of four consecutive inputs and sets $Z=1$ if the input sequence 0101 or 1001 occurs.
- ✓ The circuit returns to the reset state after four inputs.
- ✓ Design the Mealy machine.



Elimination of Redundant States

- ✓ When first setting up the state table, we will not be overly concerned with inclusion of extra states, and when the table is complete, we will eliminate any redundant states.



State table

- ✓ Set up a table for all the possible input combinations
- ✓ For the two sequences when the last bit is a 1 return to reset with $Z=1$.

Input Sequence	Present State	Next State		Present Output	
		$X = 0$	$X = 1$	$X = 0$	$X = 1$
reset	<i>A</i>	<i>B</i>	<i>C</i>	0	0
0	<i>B</i>	<i>D</i>	<i>E</i>	0	0
1	<i>C</i>	<i>F</i>	<i>G</i>	0	0
00	<i>D</i>	<i>H</i>	<i>I</i>	0	0
01	<i>E</i>	<i>J</i>	<i>K</i>	0	0
10	<i>F</i>	<i>L</i>	<i>M</i>	0	0
11	<i>G</i>	<i>N</i>	<i>P</i>	0	0
000	<i>H</i>	<i>A</i>	<i>A</i>	0	0
001	<i>I</i>	<i>A</i>	<i>A</i>	0	0
010	<i>J</i>	<i>A</i>	<i>A</i>	0	1
011	<i>K</i>	<i>A</i>	<i>A</i>	0	0
100	<i>L</i>	<i>A</i>	<i>A</i>	0	1
101	<i>M</i>	<i>A</i>	<i>A</i>	0	0
110	<i>N</i>	<i>A</i>	<i>A</i>	0	0
111	<i>P</i>	<i>A</i>	<i>A</i>	0	0

Note on state table generation

- ✓ When generated by looking at all combinations of inputs the state table is far from minimal.
- ✓ First step is to remove redundant states.
 - There are states that you cannot tell apart
 - Such as H and I - both have A with Z=0 as output.
 - State H is equivalent to state I and state I can be removed from the table.
 - Examining table shows states K, M, N and P are also the same - they can be deleted.
 - States J and L are also equivalent.

Input Sequence	Present State	Next State		Present Output	
		X = 0	X = 1	X = 0	X = 1
reset	A	B	C	0	0
0	B	D	E	0	0
1	C	F	G	0	0
00	D	H	I	0	0
01	E	J	K	0	0
10	F	L	M	0	0
11	G	N	P	0	0
000	H	A	A	0	0
001	I	A	A	0	0
010	J	A	A	0	1
011	K	A	A	0	0
100	L	A	A	0	1
101	M	A	A	0	0
110	N	A	A	0	0
111	P	A	A	0	0

Reduction continued

- ✓ Having made these reductions move up to the D E F G section where the next state entries have been changed.
- ✓ Note that State **D** and state **G** are equivalent.
- ✓ State **E** is equivalent to **F**.
- ✓ The result in a reduced state table.

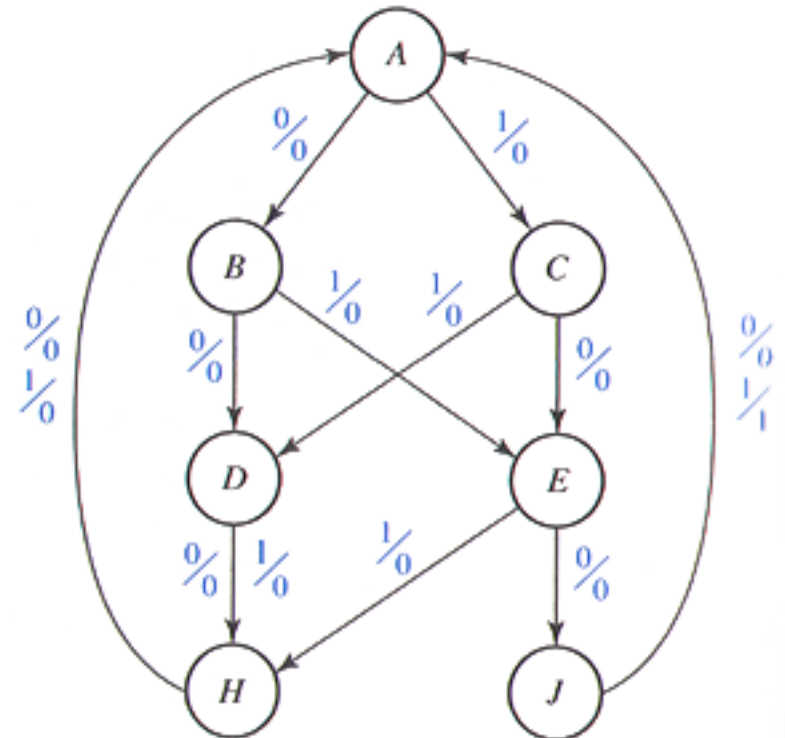
Present State	Next State		Present Output	
	X = 0	X = 1	X = 0	X = 1
A	B	C	0	0
B	D	E	0	0
C	F E	G D	0	0
D	H	I H	0	0
E	J	K H	0	0
F	L J	M H	0	0
G	N H	R H	0	0
H	A	A	0	0
I	A	A	0	0
J	A	A	0	1
K	A	A	0	0
L	A	A	0	1
M	A	A	0	0
N	A	A	0	0
P	A	A	0	0

The result

- ✓ Reduced state table and graph

Present State	Next State		Output	
	X = 0	X = 1	X = 0	X = 1
A	B	C	0	0
B	D	E	0	0
C	E	D	0	0
D	H	H	0	0
E	J	H	0	0
H	A	A	0	0
J	A	A	0	1

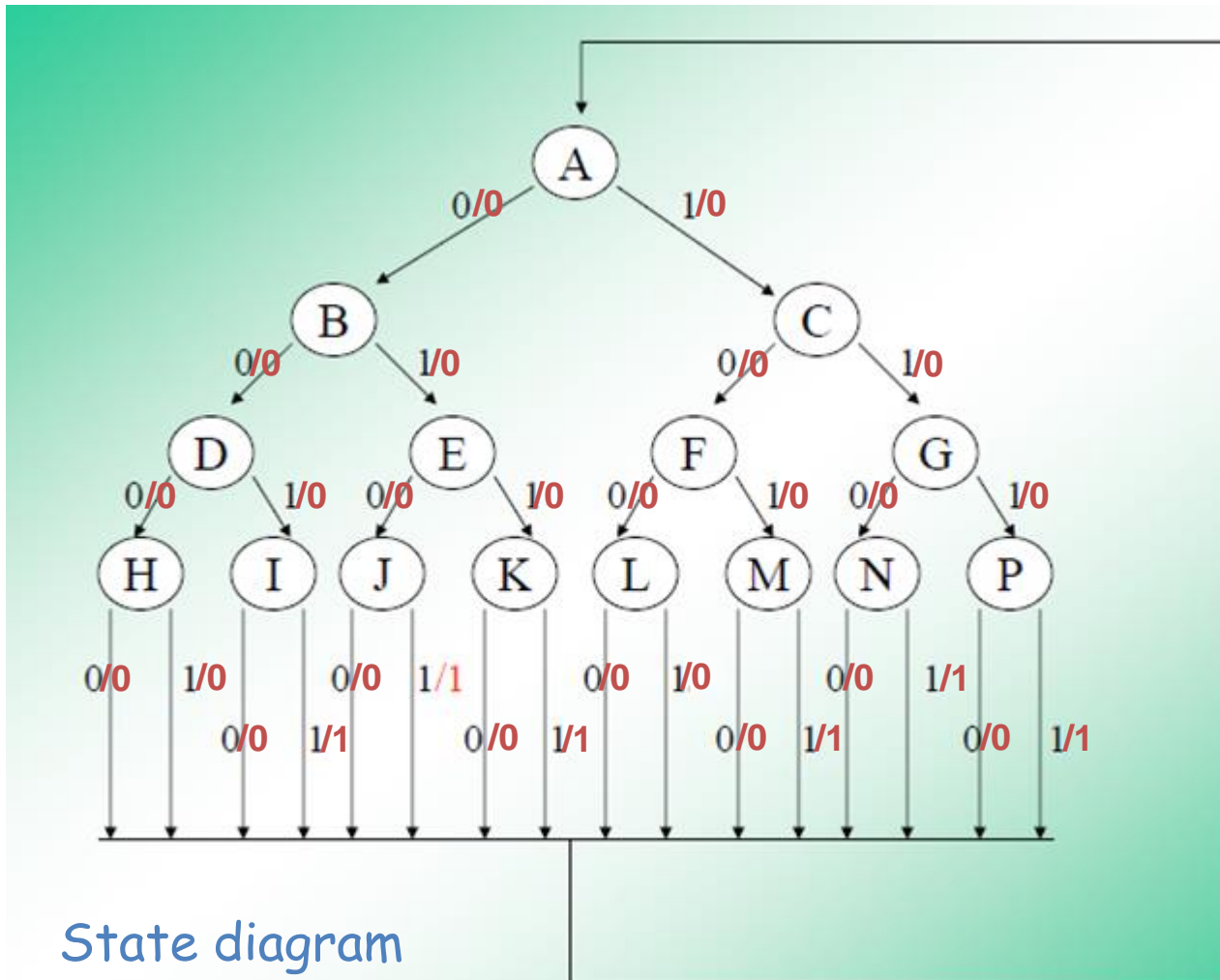
(a)



- ✓ Original - 15 states - reduced 7 states

Elimination of Redundant States

- ✓ Design a binary checker that has in input a sequence of BCD numbers and for every four bits (LSB order) has output 0 if the number is $0 \leq N \leq 9$ and 1 if $10 \leq N \leq 15$

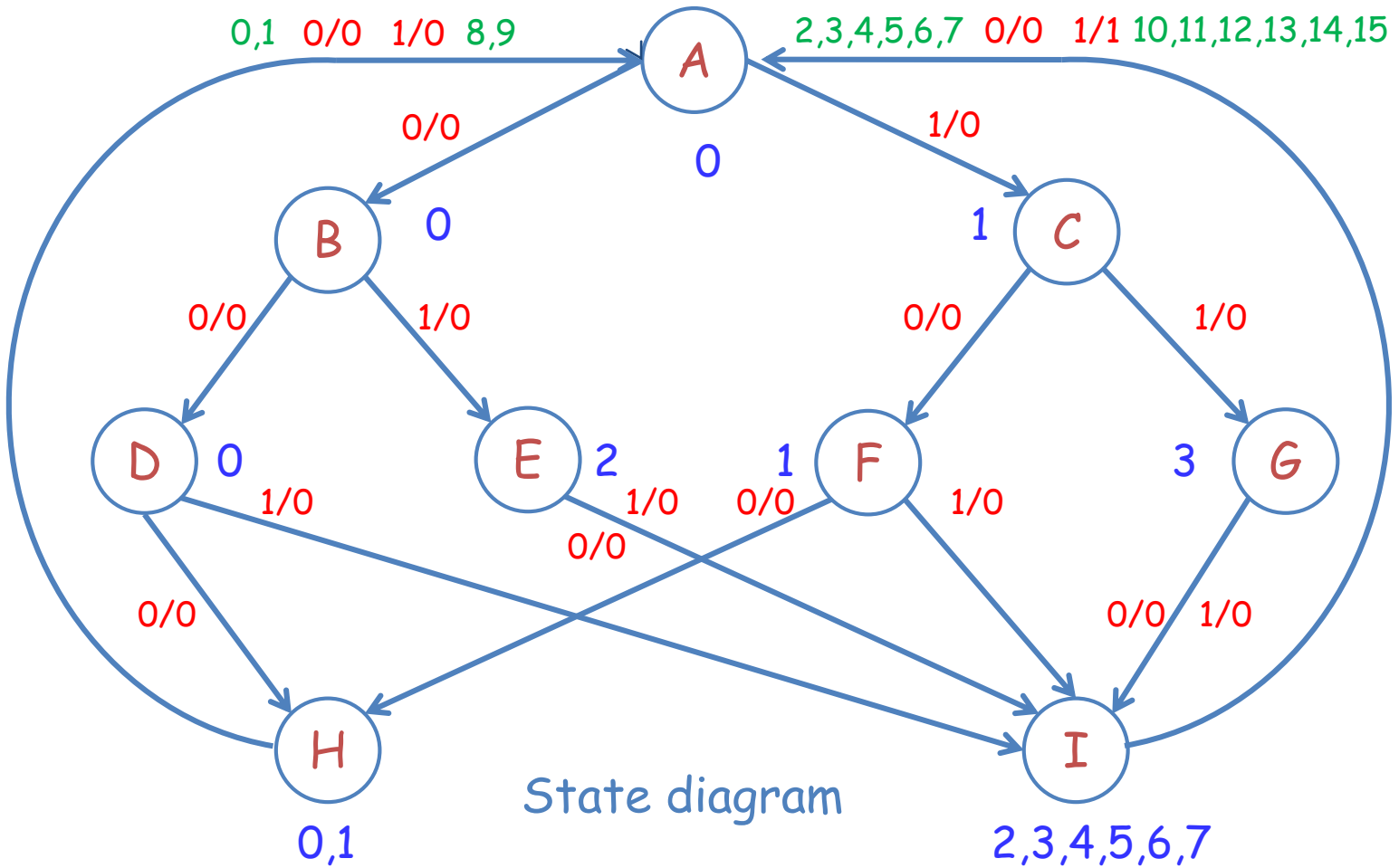


Elimination of Redundant States

- ✓ Design a binary checker that has in input a sequence of BCD numbers and for every four bits (LSB order) has output 0 if the number is $0 \leq N \leq 9$ and 1 if $10 \leq N \leq 15$

Input Sequence	Present State	Next State		Present Output	
		X = 0	X = 1	X = 0	X = 1
reset	A	B	C	0	0
0	B	D	E	0	0
1	C	F	G	0	0
00	D	H	I	0	0
01	E	J	K	0	0
10	F	L	M	0	0
11	G	N	P	0	0
000	H	A	A	0	0
001	I	A	A	0	1
010	J	A	A	0	1
011	K	A	A	0	1
100	L	A	A	0	0
101	M	A	A	0	1
110	N	A	A	0	1
111	P	A	A	0	1

Elimination of Redundant States



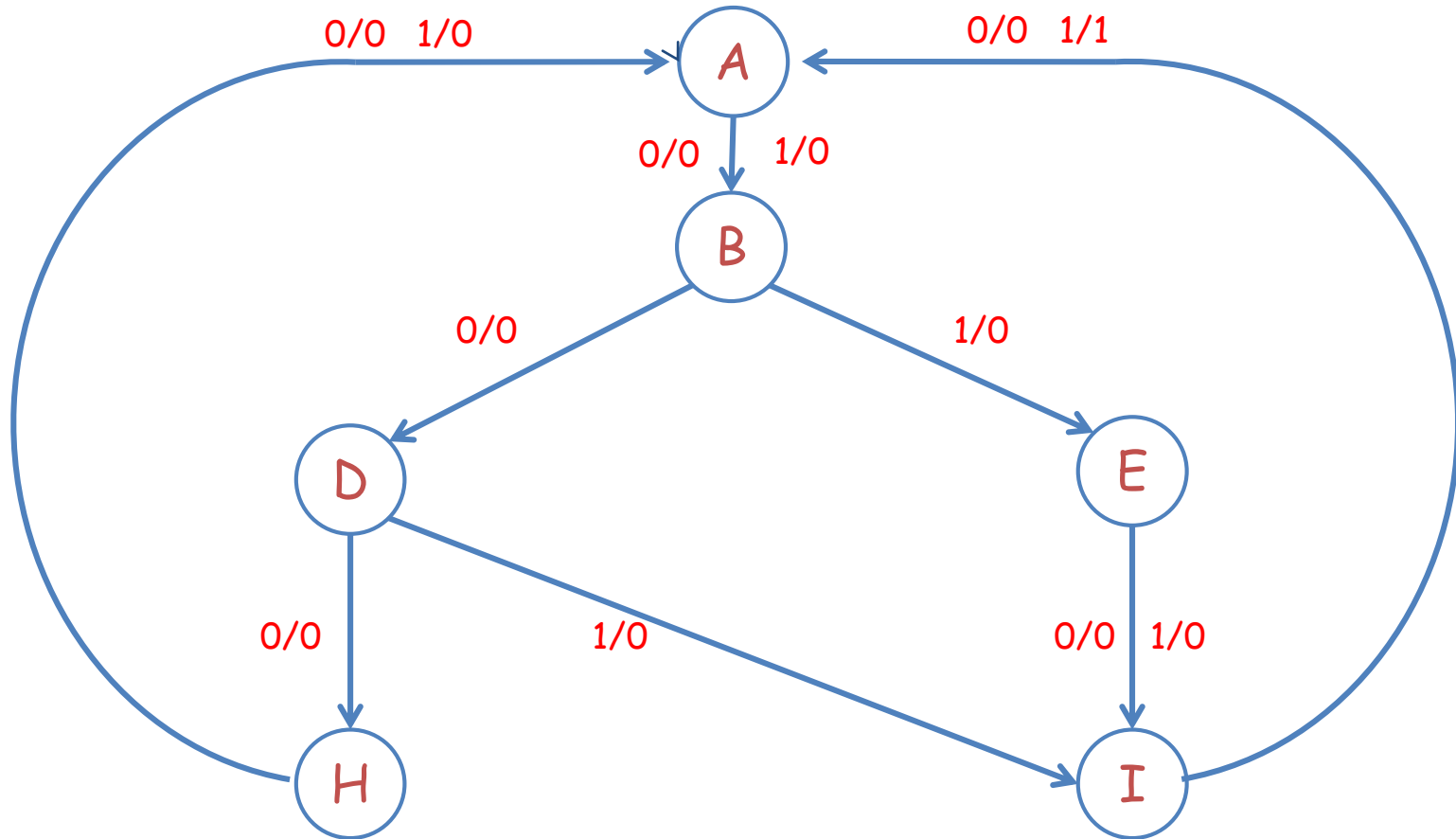
Elimination of Redundant States

	Input Sequence	Present State	Next State		Present Output	
			X = 0	X = 1	X = 0	X = 1
0	reset	A	B	C	0	0
0	0	B	D	E	0	0
1	1	C	F	G	0	0
0	00	D	H	I	0	0
2	01	E	I	I	0	0
1	10	F	H	I	0	0
3	11	G	I	I	0	0
0,1	000 100	H	A	A	0	0
2,3,4,5,6,7	001 101	I	A	A	0	1
	010 110					
	011 111					

~~{D,F}, {E,G}, {B,C}~~

State table

Elimination of Redundant States



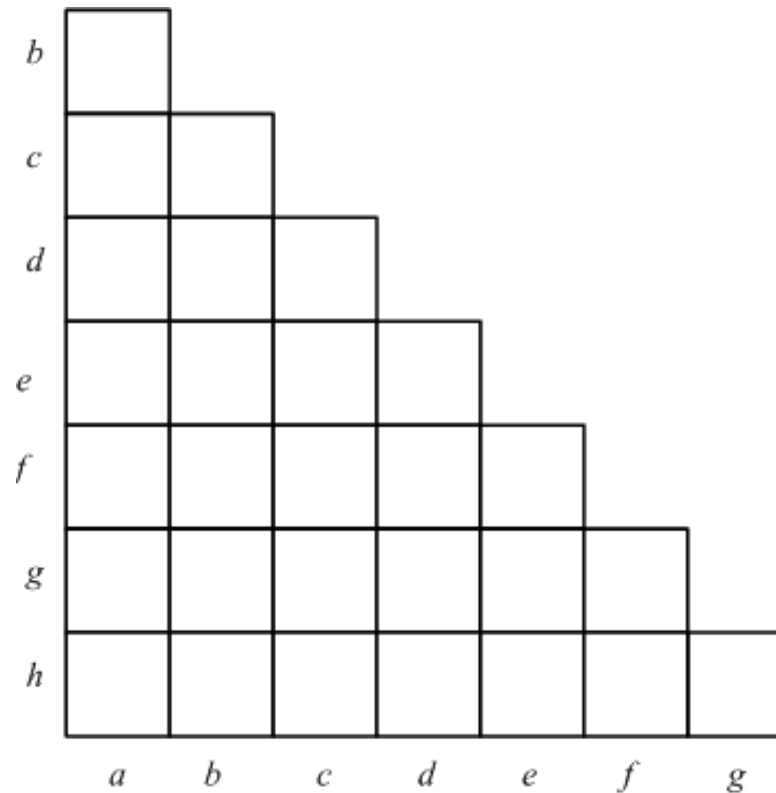
State diagram

Equivalence

- ✓ Two states are equivalent if there is no way of telling them apart through observation of the circuit inputs and outputs.
- ✓ Formal definition:
 - Let N_1 and N_2 be sequential circuits (not necessarily different). Let \underline{X} represent a sequence of inputs of arbitrary length. Then state p in N_1 is equivalent to state q in N_2 iff $\lambda_1(p, \underline{X}) = \lambda_2(q, \underline{X})$ for every possible input sequence \underline{X} .
- ✓ The definition is not practical to apply in practice. Theorem:
 - Two states p and q of a sequential circuit are equivalent iff for every single input X , the outputs are the same and the next states are equivalent, that is, $\lambda(p, X) = \lambda(q, X)$ and $\delta(p, X) = \delta(q, X)$ where $\lambda(p, X)$ is the output given present state p and input X , and $\delta(p, X)$ is the next state given the present state p and input X .
- ✓ So the outputs have to be the same and the next states equivalent.

Implication Tables

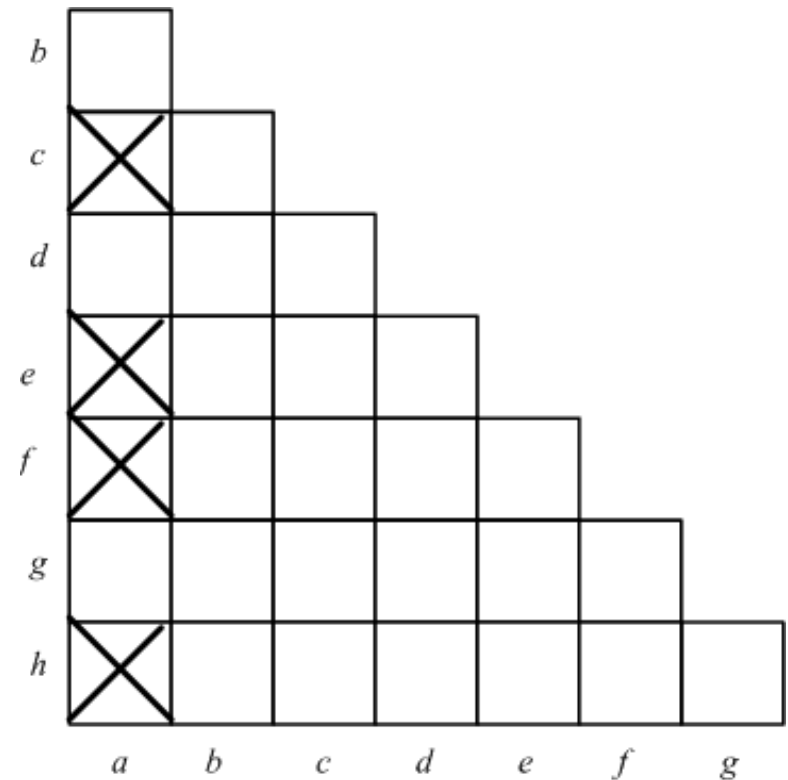
- ✓ A procedure for finding all the equivalent states in a state table.
- ✓ Use an implication table - a chart that has a square for each pair of states.



Step 1

- ✓ Use a X in the square to eliminate output incompatible states.
- ✓ 1st output of **a** differs from **c, e, f, and h**

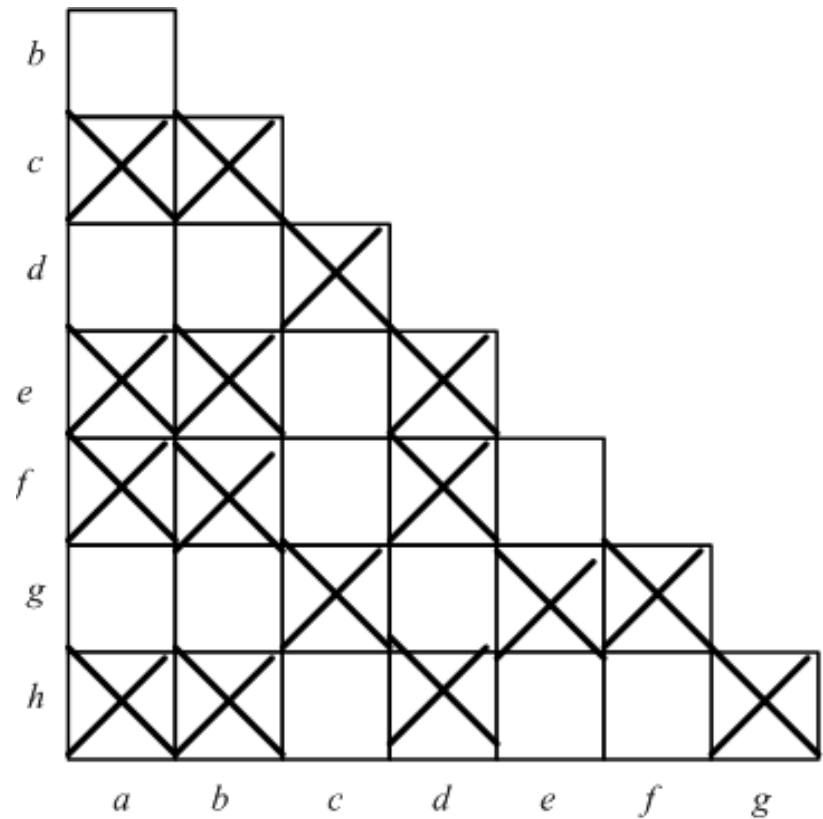
Present State	Next State		Present Output
	X = 0	1	
a	d	c	0
b	f	h	0
c	e	d	1
d	a	e	0
e	c	a	1
f	f	b	1
g	b	h	0
h	c	g	1



Step 1 continued

- ✓ Continue to remove output incompatible states

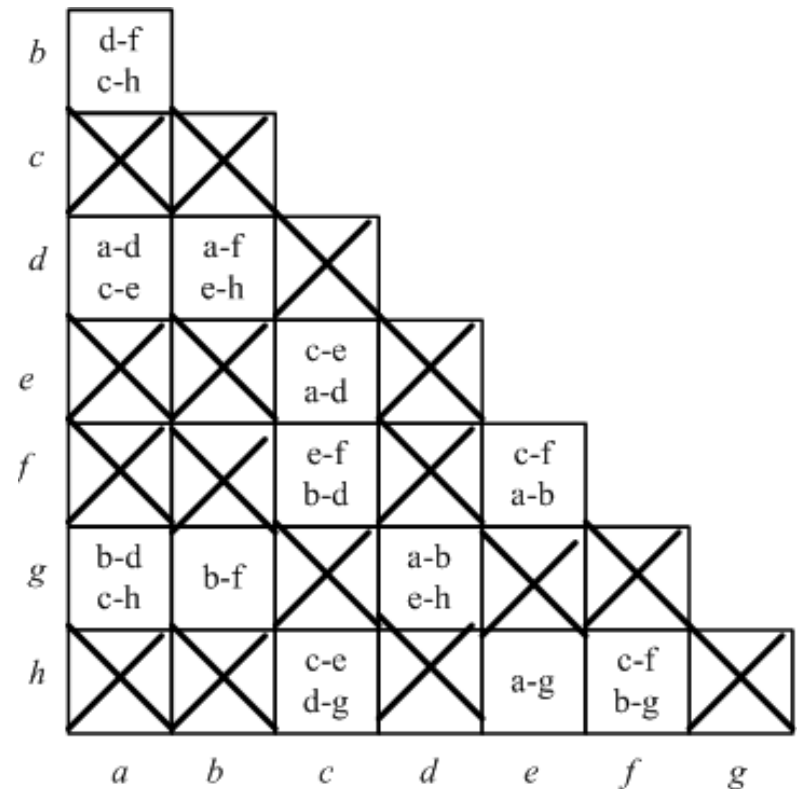
Present State	Next State		Present Output
	$X = 0$	1	
<i>a</i>	<i>d</i>	<i>c</i>	0
<i>b</i>	<i>f</i>	<i>h</i>	0
<i>c</i>	<i>e</i>	<i>d</i>	1
<i>d</i>	<i>a</i>	<i>e</i>	0
<i>e</i>	<i>c</i>	<i>a</i>	1
<i>f</i>	<i>f</i>	<i>b</i>	1
<i>g</i>	<i>b</i>	<i>h</i>	0
<i>h</i>	<i>c</i>	<i>g</i>	1



Now what?

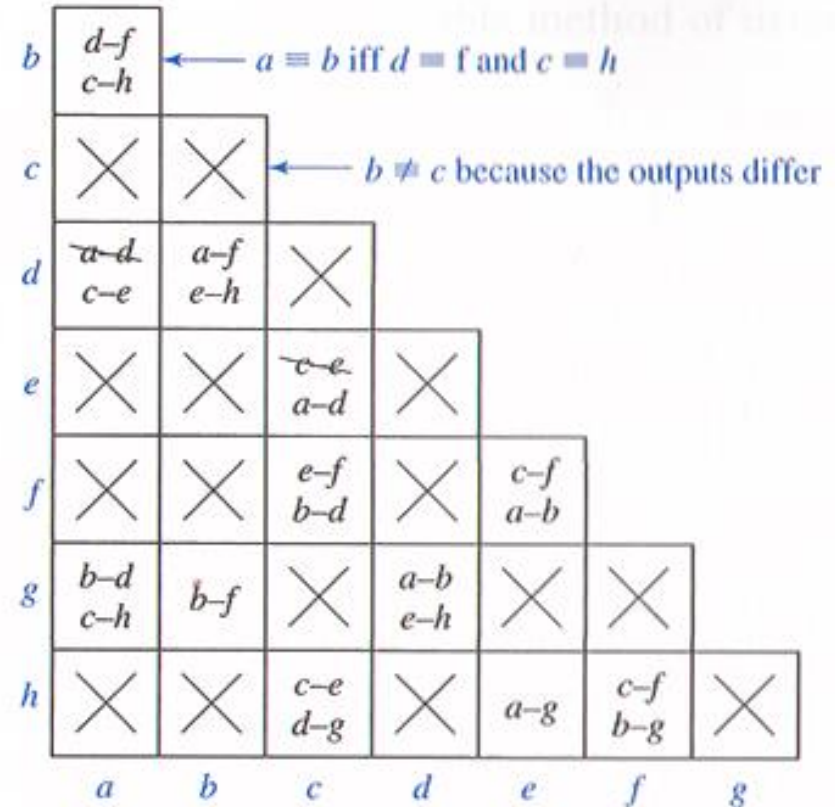
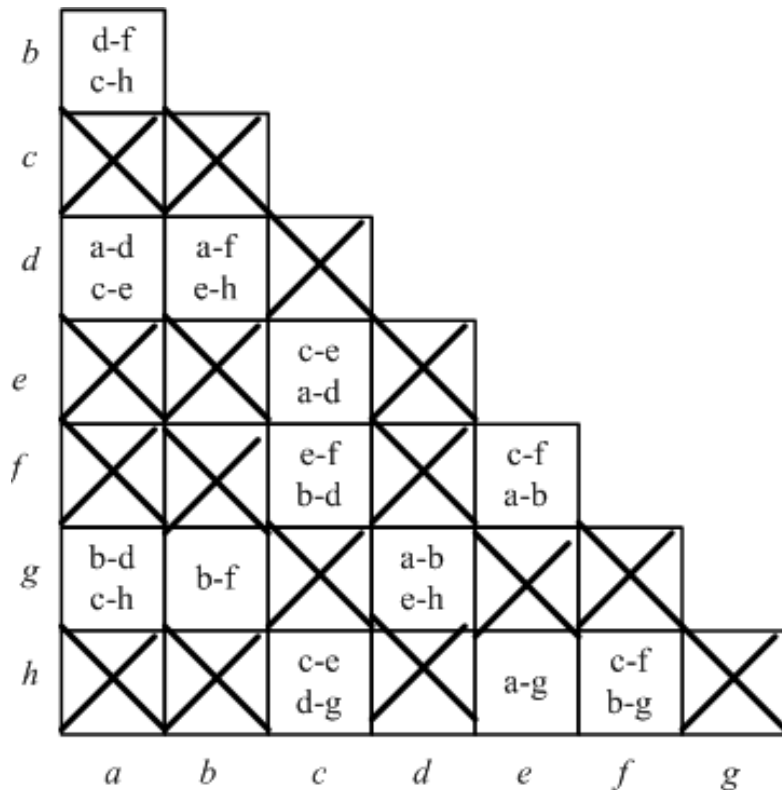
- ✓ Implied pair are now entered into each non X square.
- ✓ Here $a \equiv b$ iff $d \equiv f$ and $c \equiv h$

Present State	Next State		Present Output
	$X = 0$	1	
<i>a</i>	<i>d</i>	<i>c</i>	0
<i>b</i>	<i>f</i>	<i>h</i>	0
<i>c</i>	<i>e</i>	<i>d</i>	1
<i>d</i>	<i>a</i>	<i>e</i>	0
<i>e</i>	<i>c</i>	<i>a</i>	1
<i>f</i>	<i>f</i>	<i>b</i>	1
<i>g</i>	<i>b</i>	<i>h</i>	0
<i>h</i>	<i>c</i>	<i>g</i>	1



Self redundant pairs

- ✓ **Self redundant pairs** are removed, i.e., in square a-d it contains a-d.



Next pass

- ✓ X all squares with implied pairs that are not compatible.
- ✓ Such as in **a-b** have **d-f** which has an X in it.
- ✓ Run through the chart until no further X's are found.

a method of ...

$a \equiv b$ iff $d = f$ and $c = h$

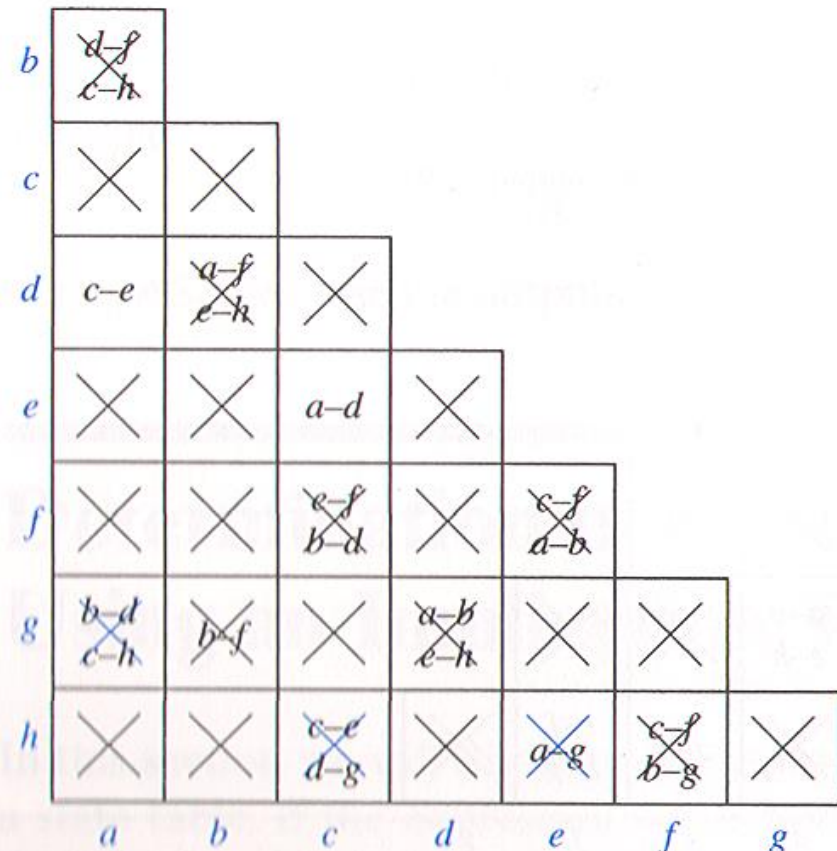
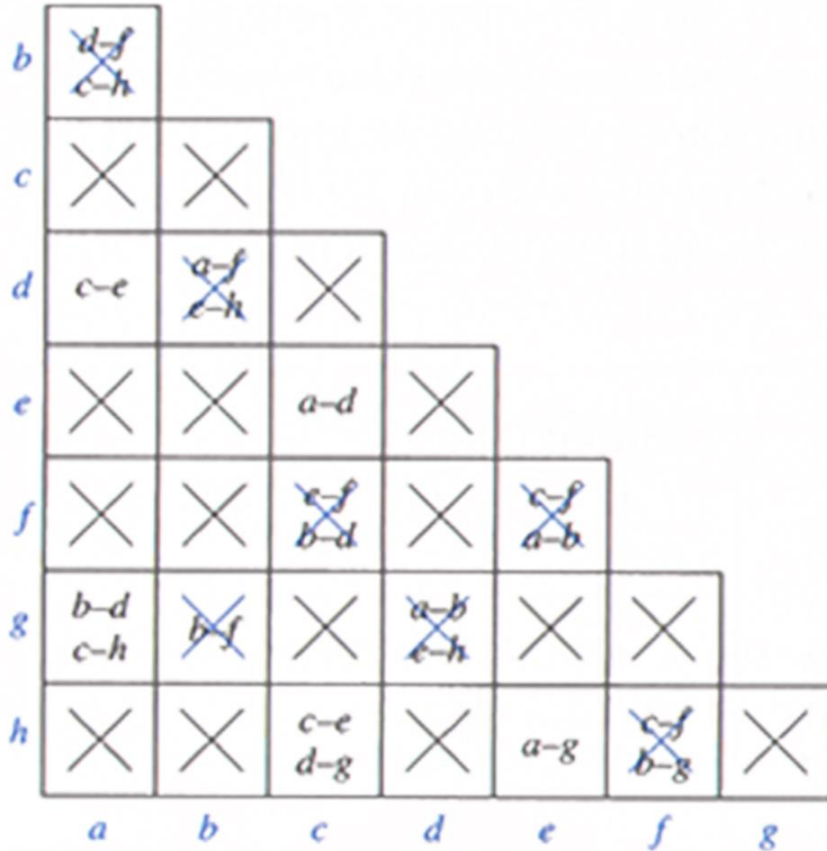
$b \neq c$ because the outputs differ

b	$d-f$ $c-h$						
c	X	X					
d	$a-d$ $c-e$	$a-f$ $e-h$	X				
e	X	X	$c-e$ $a-d$	X			
f	X	X	$e-f$ $b-d$	X	$c-f$ $a-b$		
g	$b-d$ $c-h$	$b-f$	X	$a-b$ $e-h$	X	X	
h	X	X	$c-e$ $d-g$	X	$a-g$	$c-f$ $b-g$	X
	a	b	c	d	e	f	g

b	$d-f$ $c-h$						
c	X	X					
d	$c-e$	$a-f$ $e-h$	X				
e	X	X	$a-d$	X			
f	X	X	$e-f$ $b-d$	X	$a-b$		
g	$b-d$ $c-h$	$b-f$	X	$a-b$ $e-h$	X	X	
h	X	X	$c-e$ $d-g$	X	$a-g$	$c-f$ $b-g$	X
	a	b	c	d	e	f	g

Final step

- ✓ Note that $a-d$ is not X and is equivalent if $c \equiv e$, and the same for $c-e$: is not X and is equivalent if $a \equiv d$. We can conclude that $a \equiv d$, i.e. and $c \equiv e$.



Reduced table

- ✓ Removing equivalent states.

Present State	Next State		Present Output
	X = 0	1	
<i>a</i>	<i>d</i>	<i>c</i>	0
<i>b</i>	<i>f</i>	<i>h</i>	0
<i>c</i>	<i>e</i>	<i>d</i>	1
<i>d</i>	<i>a</i>	<i>e</i>	0
<i>e</i>	<i>c</i>	<i>a</i>	1
<i>f</i>	<i>f</i>	<i>b</i>	1
<i>g</i>	<i>b</i>	<i>h</i>	0
<i>h</i>	<i>c</i>	<i>g</i>	1

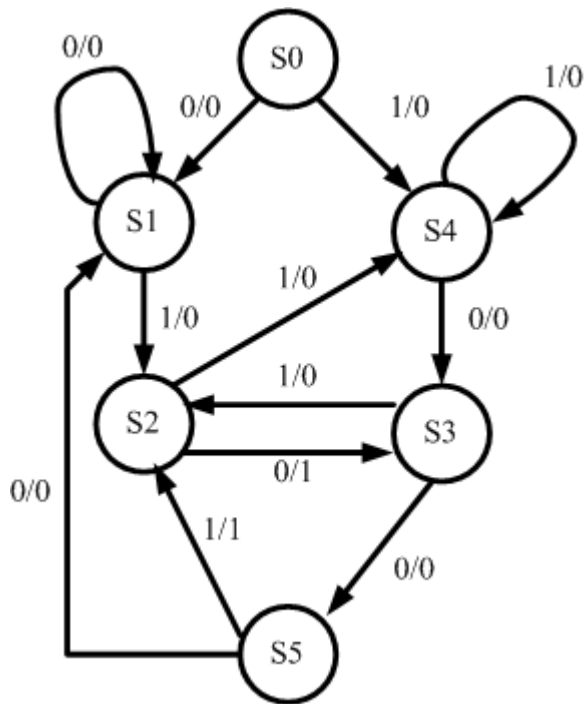
Present State	Next State		Present Output
	X = 0	1	
<i>a</i>	<i>a</i>	<i>c</i>	0
<i>b</i>	<i>f</i>	<i>h</i>	0
<i>c</i>	<i>c</i>	<i>a</i>	1
<i>f</i>	<i>f</i>	<i>b</i>	1
<i>g</i>	<i>b</i>	<i>h</i>	0
<i>h</i>	<i>c</i>	<i>g</i>	1

Summary of method

- ✓ Construct a chart with a square for each pair of states.
- ✓ Compare each pair of rows in the state table. X a square if the outputs are different. If the output is the same enter the implied pairs. Remove redundant pairs. If the implied pair is the same place a check mark as $i \equiv j$.
- ✓ Go through the implied pairs and X the square when an implied pair is incompatible.
- ✓ Repeat until no more Xs are added.
- ✓ For any remaining squares not Xed, $i \equiv j$.

Another example

✓ Consider the state diagram:



Present State	NEXT STATE		OUTPUT	
	X=0	X=1	X=0	X=1
S0	S1	S4	0	0
S1	S1	S2	0	0
S2	S3	S4	1	0
S3	S5	S2	0	0
S4	S3	S4	0	0
S5	S1	S2	0	1

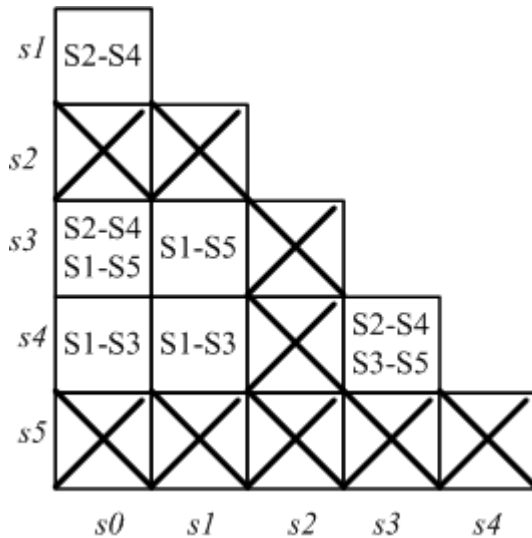
Set up Implication Chart

- ✓ Remove output incompatible states
- ✓ and indicate implied pairs

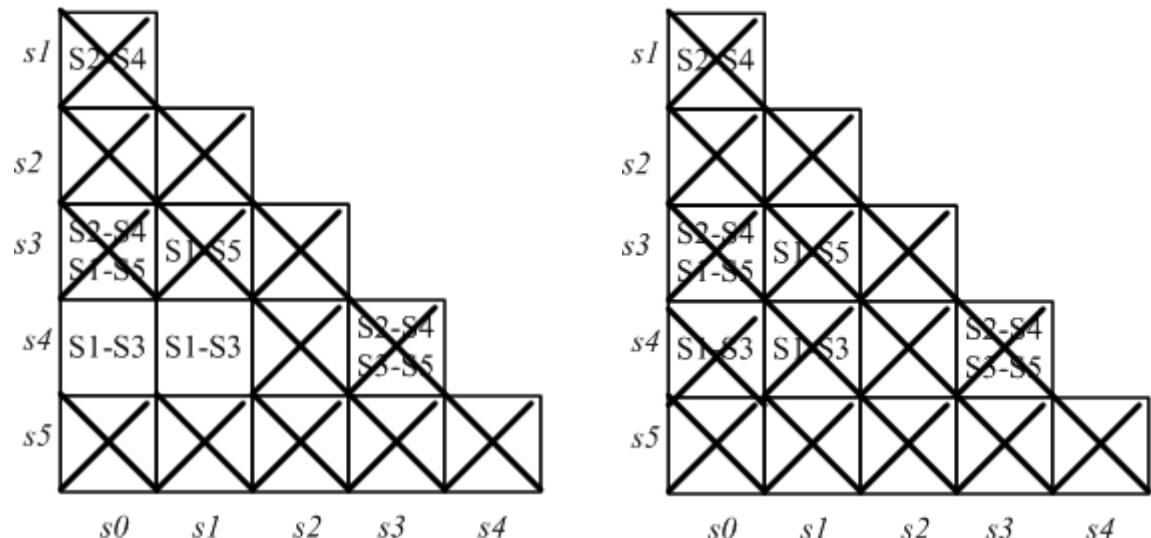
Present State	NEXT STATE		OUTPUT	
	X=0	X=1	X=0	X=1
S0	S1	S4	0	0
S1	S1	S2	0	0
S2	S3	S4	1	0
S3	S5	S2	0	0
S4	S3	S4	0	0
S5	S1	S2	0	1

Check implied pairs and X

1st pass



2nd pass



- ✓ In this case the state table is minimal as no state reduction can be done.

Implication Table (another example)

Present State	Next State		Output	
	X=0	X=1	X=0	X=1
<i>a</i>	<i>d</i>	<i>b</i>	0	0
<i>b</i>	<i>e</i>	<i>a</i>	0	0
<i>c</i>	<i>g</i>	<i>f</i>	0	1
<i>d</i>	<i>a</i>	<i>d</i>	1	0
<i>e</i>	<i>a</i>	<i>d</i>	1	0
<i>f</i>	<i>c</i>	<i>b</i>	0	0
<i>g</i>	<i>a</i>	<i>e</i>	1	0

<i>b</i>	<i>d, e</i> ✓					
<i>c</i>	x	x				
<i>d</i>	x	x	x			
<i>e</i>	x	x	x	✓		
<i>f</i>	<i>c, d</i> x	<i>c, e</i> x <i>a, b</i>	x	x	x	
<i>g</i>	x	x	x	<i>d, e</i> ✓	<i>d, e</i> ✓	x
	<i>a</i>	<i>b</i>	<i>c</i>	<i>d</i>	<i>e</i>	<i>f</i>

- ✓ Its clear that (e,d) are equivalent. And this leads (a,b) and (e,g) to be equivalent too.
- ✓ Finally we have [(a,b) , c , (e,d,g) , f] so four states.

Implication Table

Present State	Next State		Output	
	X=0	X=1	X=0	X=1
<i>a</i>	<i>d</i>	<i>b</i>	0	0
<i>b</i>	<i>e</i>	<i>a</i>	0	0
<i>c</i>	<i>g</i>	<i>f</i>	0	1
<i>d</i>	<i>a</i>	<i>d</i>	1	0
<i>e</i>	<i>a</i>	<i>d</i>	1	0
<i>f</i>	<i>c</i>	<i>b</i>	0	0
<i>g</i>	<i>a</i>	<i>e</i>	1	0

<i>b</i>	<i>d, e</i> ✓					
<i>c</i>	x	x				
<i>d</i>	x	x	x			
<i>e</i>	x	x	x	✓		
<i>f</i>	<i>c, d</i> x	<i>c, e</i> x <i>a, b</i>	x	x	x	
<i>g</i>	x	x	x	<i>d, e</i> ✓	<i>d, e</i> ✓	x
	<i>a</i>	<i>b</i>	<i>c</i>	<i>d</i>	<i>e</i>	<i>f</i>

Present State	Next State		Output	
	X=0	X=1	X=0	X=1
<i>a</i>	<i>d</i>	<i>a</i>	0	0
<i>c</i>	<i>d</i>	<i>f</i>	0	1
<i>d</i>	<i>a</i>	<i>d</i>	1	0
<i>f</i>	<i>c</i>	<i>a</i>	0	0